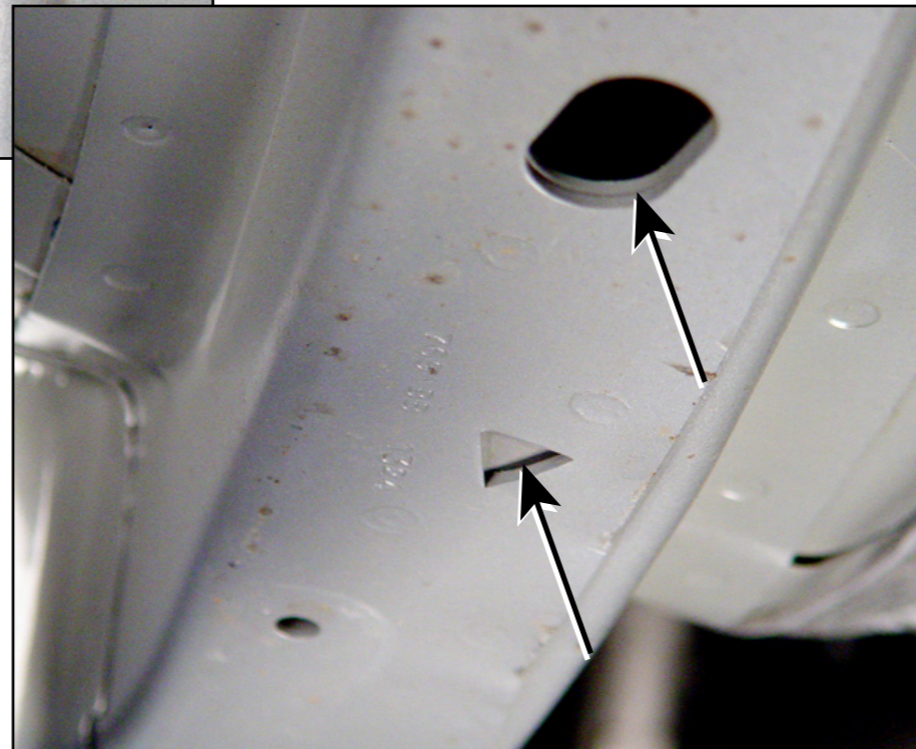
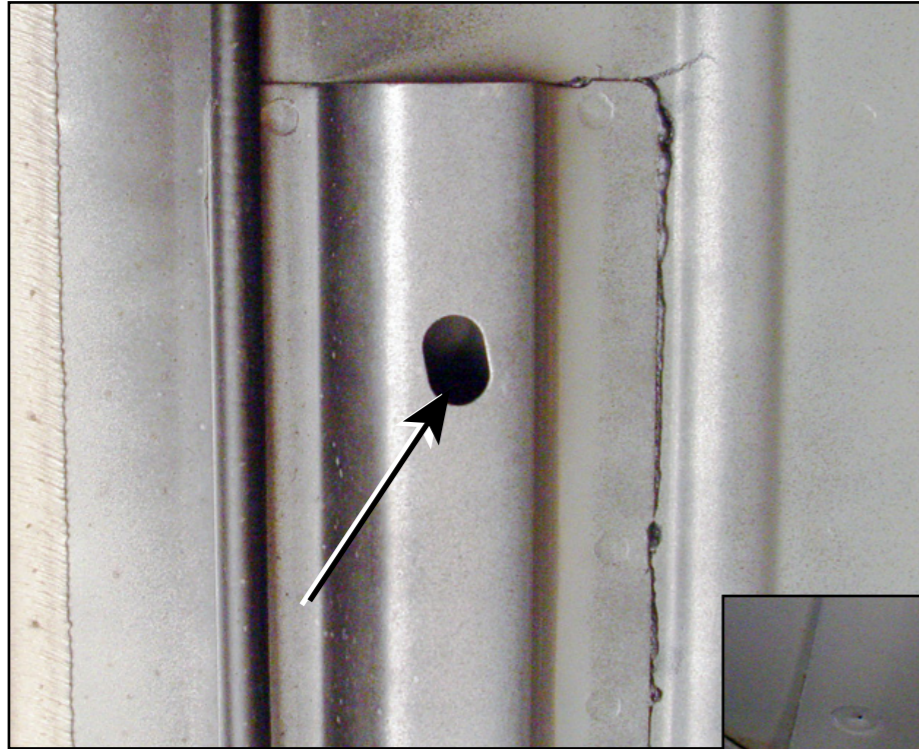


Control And Reference Points



- Holes
- Slots
- Formed and pierced points
- Fasteners
- Divots



D-1

D-2

D-3



Topic

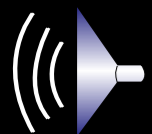
A

B

C

D

E



Module

1

2

3

Vehicle Tolerances



- Built within tolerance
- May have variations in dimensions
- Must be returned to proper specification

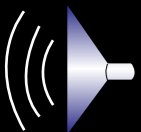
◀ D-1

D-2

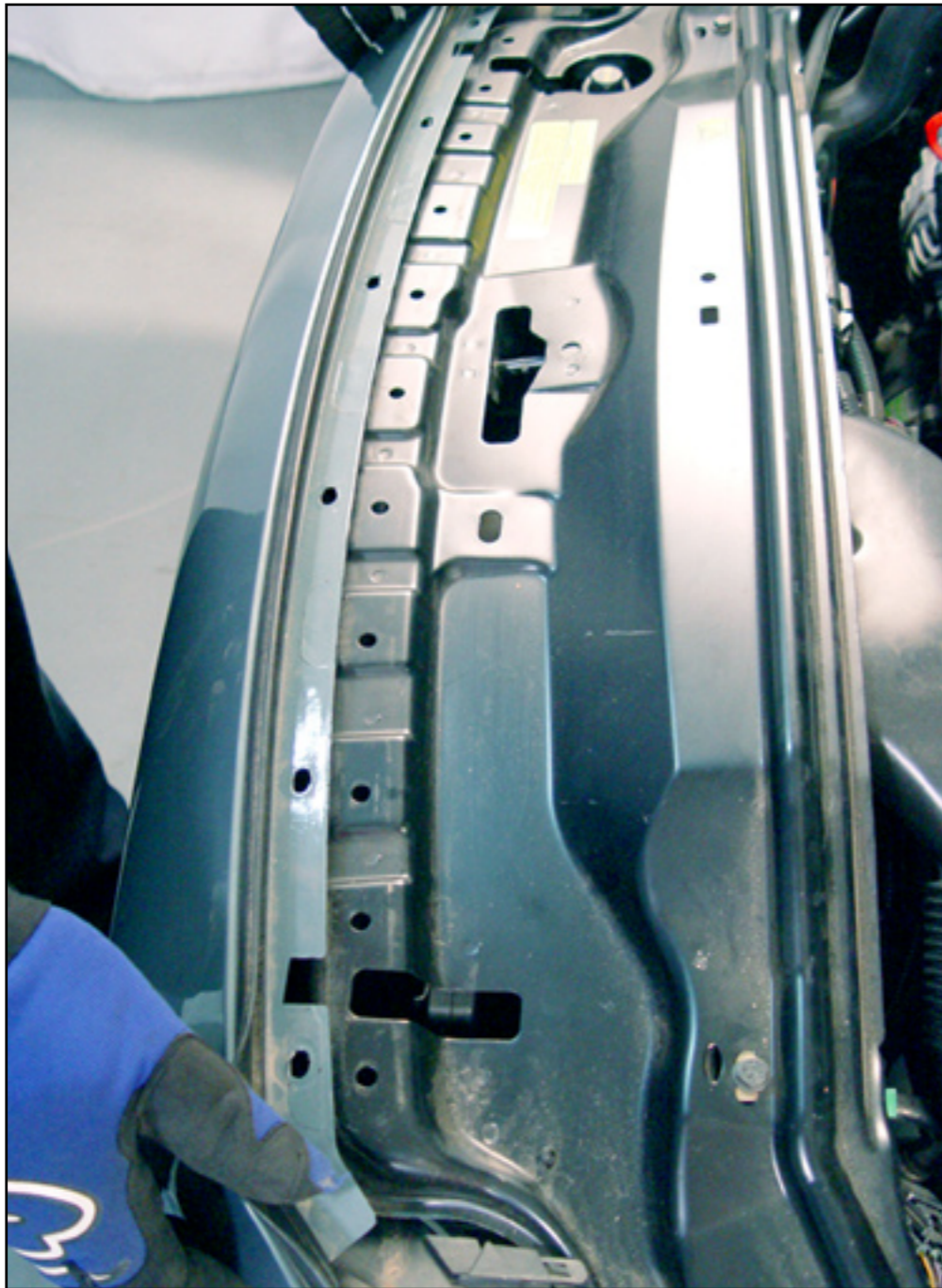
D-3 ▶

Topic A B C **D** E

Module **1** 2 3



Vehicle Manufacturing Process



- May drill or punch holes after body structure assembly
- Ensures exact placement of critical mounting holes
- Slight variation between original part and replacement part mounting holes

◀ D-1 D-2 **D-3**

▶ Topic A B C **D** E

Module **1** 2 3

